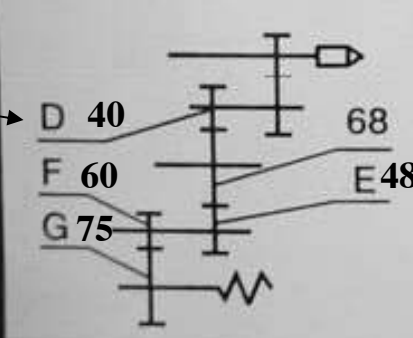
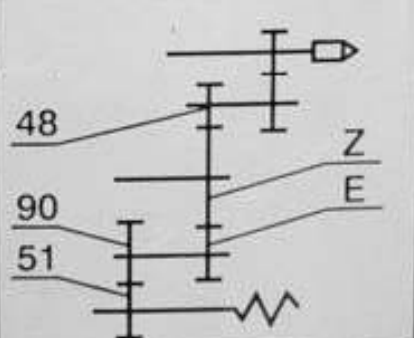


Thread Cutting - CQ6125

Threading Table for METRIC Leadscrew										
mm 										
D	E	F	G	AI	AII	AIII	BI	BIII	CII	CIII
40	80	30	90	0.175	0.1	0.25			0.125	
40	60	48	80			0.6		1.5	0.3	0.75
30	75	60	45			0.8		2	0.4	1
40	48	60	75	0.7	0.4	1	1.75	2.5	0.5	1.25
1"/n 										
Z	75		70		55		50			
E	40	45	50	55	60	70				
BII	8	9	10	11	12	14				
CII	16	18	20	22	24	28				
AII			25		30	35				
 D 40 F 60 G 75 E 48  48 90 51 Z E										

Gear /
Change
Wheel
position

Gearbox
Settings

Change
Wheel
(Teeth number
per change
wheel)

Thread
Pitch
required

Gear /
Change
Wheel
position